If there's a rule for success in the boatbuilding business, it's "pay attention to the details." Which describes Carver's design, engineering and manufacturing approaches to a tee.

For over forty years Carver has devoted its energies to building yachts that have brought happiness and enjoyment to thousands of boating families. From luxuriously appointed cabin and cockpit motor yachts that let you live on the water in true "at home style," to sporty express cruisers that get you on the water as quickly as they get out of the hole, there's something for everyone in this year's family of Carvers.

For '94, three exciting new models have been added. A totally new cruiser has joined our popular Santego line. The 310 Santego is a beautiful 31-footer with an exciting new look featuring a comfortable flying bridge and exhilarating performance. A new 320 Voyager adds another exciting cruiser to our Voyager line. And last but not least, the brand new 250 Mid-Cabin Express adds a trailerable mid-cabin family cruiser to the Carver line.

There are many reasons why you should consider a new Carver. And we think we've found the perfect way to tell you about them, through the words of our own people. So as you browse through this catalog read the comments from our skilled craftsmen. It's their midwestern work ethic that's responsible for ensuring the quality that has made Carver the leading builder of motor yachts and family cruisers.
Sea-going liveability. Extended cruising comfort. The ultimate in aft cabin luxury. The Carver 440 Aft Cabin is designed with maximum comfort in mind, including a bridge with seating for seven and a large aft deck with plenty of space for table and deck chairs. The enclosed aft deck and optional wet bar provide convenient extra touches for entertaining. Below decks, a luxurious array of amenities makes living aboard a real pleasure, starting with two private staterooms, two head compartments with stall showers, loads of storage space and a roomy, comfort-filled salon.
"Our people are an important part of the quality equation."

Cary Fordyth
Quality Control Manager

Cary started his career with Carver over 16 years ago. His in-depth knowledge of boatbuilding and his training and experience in the Quality Control area make him uniquely qualified to serve as Carver’s Quality Control Manager. Here are his thoughts on “quality” and how it is built into Carver boats.

“Quality control at Carver begins with good design and engineering. That’s why during the design and engineering stage of each Carver, we hold numerous meetings between engineering, manufacturing, and Quality Control to determine the right materials, tools, and manufacturing methods it will take to do the job right.

Quality control at Carver is also people. Our people play an important role in making sure that things are done right. We work with them in developing a positive attitude toward building a quality product. On the production line and in other areas as well, everyone is responsible for their work. In critical areas, routine tests and inspections are performed and the results are carefully documented. All of the tests are controlled by the Quality Control staff.

Quality control at Carver is checking to make sure everything is done right. Electrical systems are checked for continuity. Fuel and water systems are pressure tested. We even pressure the interiors of our boats to check for leaks around windows and other areas. Before a new Carver is delivered to a customer it has literally passed hundreds of tests.”
The 390 Aft Cabin brings you touches of comfort and convenience that add up to impressive onboard luxury. Like the privacy of two staterooms and two head compartments with stall showers. Large windows that light up the salon and enhance visibility. A padded foredeck sun lounge. And a bridge that features a walk-around helm console and seating for lots of guests. The 390's galley features a double-door refrigerator/freezer, and the aft deck offers everything you need whether you're relaxing or entertaining, including an enclosure for protection from the weather and an available wet bar, refrigerator and icemaker.
For classic styling and pure boating comfort, for extended cruising or family outings, the 390 Cockpit Motor Yacht will fulfill a lot of your dreams. Live-aboard comforts include sleeping accommodations for seven, two luxurious private staterooms, two head compartments with showers and hand-rubbed sink accents. The large cockpit, offering direct access from the aft stateroom, is perfect for sport fishing, entertaining and all sorts of water sports. The bridge offers seating for six, and the party-size aft deck makes cruising a real pleasure, with its available hard-top enclosure, electronics arch, and wet bar with storage, refrigerator and icemaker.

Wayne started at Carver's production line 19 years ago building 26' cruisers. During this time he has worked at virtually every job on the line, accumulating invaluable hands-on experience. It was this experience and his demonstrated people skills that earned him his supervisory position. Here are Wayne's unassuming thoughts on what it means to work as a team building quality boats.

"Our people here at Carver feel a need to build a quality product. I can say that because after spending in many years in the production line I know how they feel about things. For example, when they read the letters posted on the employees bulletin board from satisfied customers, they share a sense of pride in knowing that our customers are enjoying their new Carver and as a Carver team player they had something to do with it.

In a lot of ways that feeling of pride in being a member of the Carver team has been passed on from one generation to the next. Part of it, the majority of our staff has years of experience building Carver boats, which makes all of our jobs that much easier and ensures consistent quality and workmanship in every boat that we produce.

We encourage everyone who works on the production line to be a team thinker and assume the responsibility for the coordination that goes into our product. For example, before installing a part or component it's thoroughly inspected for any defects that might have been missed in its manufacturer. If the installer is not happy with it, it's gone back. It's this kind of conscientious attitude toward our work which keeps Carver aboard in reliability and quality. Anyone who visits our plant will see the Carver spirit at work."
The 370 Aft Cabin—it’s designed to make each on-the-water adventure unforgettable. The roomy aft deck is perfect for relaxing onboard, and you’ll find superior comfort in the 370’s two private staterooms and elegant salon with L-shaped sleeper sofa. Its aft stateroom features a private head compartment with stall shower and the forward head compartment also has a stall shower. The galley is equipped for preparing all sorts of meals or snacks, and the L-shaped dinette is located conveniently close by. The bridge comfortably seats six and puts the captain at an unobstructed helm console with high-quality VDO instrumentation.
For a fun-filled cruise or an overnight stay, the 350 Aft Cabin boasts all sorts of luxury features. It provides the comfort and livability you want, from the real-accented cabinets to the privacy and convenience of two staterooms and two head compartments with showers. A fully equipped galley offers three-burner stove and double-door refrigerator/Freezer. The roomy aft deck with enclosure is perfect for just the two of you, or for a larger group. Bridge seating for six and a salon with optional lower helm and large wrap-around windows, give the 350 Aft Cabin special touches for entertaining guests or for family outings.

350 AFT CABIN MOTOR YACHT

Length Overall: 39' 0" 11.90 m
Beam: 12' 2" 3.71 m
Draft: 4' 10" 1.47 m
Sleeping Capacity: 7

Options:
- Double berth in forward stateroom
- Three-burner stove and double-door refrigerator
- Large wrap-around windows provide a bright and well-lit salon
- Optional lower helm
- Additional features include:
  - Dual sinks
  - Spacious shower
  - Additional storage and amenities

Bridge seating for six provides a comfortable and functional space for entertaining or relaxing.

(Additional images depict the interior of the 350 Aft Cabin, including the staterooms, salon, galley, and exterior views of the yacht.)
The 300 Aft Cabin's wide beam offers enhanced cruising stability and a more spacious cabin with a wide range of cruising comforts. Topside, the large aft deck with acrylic weather shield and the bridge with comfortable lounge seating add to your fun. Below, the aft cabin offers double and single berths plus a vanity with sink, the large dinette converts to a berth and the head compartment is complete with shower. The 300's spacious saloon features lots of hand-rubbed teak accents, large windows for a bright, cheery atmosphere and an available lower helm station.
For extended cruising, you can't beat the 370 Voyager with its long-range cruising capabilities and Euro-inspired styling. The available raised pilot house configuration includes a galley equipped for anything from snacks to elegant dinners, plus an optional lower helm station. The long-range fuel capacity lets you cruise farther, and an optional auxiliary fuel tank takes you even longer distances. Cruising amenities include complete head compartment with stall shower, two private staterooms, generous bridge seating for six, a sun lounge, and large cockpit with Euro-style transom complete with davit mounting pads and ample space for entertaining.

Bridge offers seating for six, plus a sun lounge. Available lower salon helm with full instrumentation. Guest stateroom includes a double berth and pipe rail. Master stateroom features an overrun island berth. Galley offers plenty of convenient seating and a sliding door with screen for access to cockpit. Sofa converts to double berth. Fully equipped galley includes electric stove, dual-voyager refrigerator and plenty of counter space.
Designed for extended cruising, fishing, relaxing or simply enjoying water sports, the 350 Voyager has a lot to offer. With a larger fuel tank than other boats its size, the Voyager is perfect for extended cruising. Its pilothouse configuration gives you a fully equipped galley, direct and optional lower helm station. Large cabin windows provide all-around visibility, the forward stateroom offers double berths as well as plenty of hanging storage and the head compartment includes a stall shower. An L-shaped sun lounge on the bridge, self-bailing cockpit and swim platform are ready to help you launch any sort of water sport activities.

Harley has served at Carver’s Plant Manager for over ten years. His extensive experience in the metal-fabricating area coupled with his strong management abilities has been an asset to Carver’s growth. Here are his thoughts on how to build quality fabrications for quality motor yachts and cruisers.

"There’s an old saying, ‘if you want to draw, do it yourself,’ which says a lot about Carver’s approach to manufacturing. Most of the subcomponents that are installed in our boats are built in Carver’s own shops. There are distinct advantages to building those parts. For one thing, we have full control of the quality and workmanship. We also have better control of costs and we can be confident that the subcomponents are built to our own standards. If there are any design changes we can handle them more efficiently and timely with our in-house capabilities.

To produce quality fabrications requires good communication between design and engineering, and the fabrication department. We’re fortunate at Carver to have that sort of communication. During the design stage of a new boat, we hold many meetings to discuss possible problems. Our ultimate goal is to produce a design that has great style with structural integrity. The result is a workmanship that more or less meets the specifications of the National Marine Manufacturers Association...and more importantly, meets or exceeds the expectations of our customers."
Take your family on an extended cruise or enjoy a day in the sun aboard the 320 Voyager. New for '94, the 320 is ideal for all sorts of on-the-water fun, with European styling, acommand bridge and walk-around side decks. A choice of two floor plans includes a pilot house configuration with master helm station and excellent visibility. The large cockpit with transom storage offers a spot for all your water sports. Complete accommodations for six offer generous cruising amenities like a roomy, open salon and adjacent dinette area, comfortable sleeping, a well-equipped galley, large cabin windows, 6'3" headroom in the forward stateroom and a head compartment with shower.

- Fully equipped galley includes stove, dual-voltage refrigeration/chiller and stainless-steel sink. Raised shoreline provides seahands visibility and converts to a berth. 
- Storage locker and tender rack are designed into the banquette. 
- Large aftport window offers visibility and provides bright, cheery cabin. 
- Bridge offers plenty of comfortable seating, plus a rear lounge.
So your idea of boating includes water sports and fishing, or day cruising, or partying with friends. Then the 330 Mariner is just what you're looking for. The wide beam provides extra cruising stability and an open interior with room to entertain a crowd. There's also sleeping for six, a head compartment with stall shower, and galley with three-burner stove and plenty of cabinets. The 330 offers lots of outdoor entertainment potential with a 55-sq. ft. cockpit giving you room for deck chairs and all your water sports and fishing equipment, a foredeck sun lounge that's perfect for sun lovers, and an extra-large flying bridge that's accessible from the salon.

330 MARINER SE

Length Overall: 33' 10" 10' 79"
Beam: 12' 6" 3' 11"
Draft: 4' 7" 0' 84"
Sleeping Capacity: 6

3. Forward cabin/beds feature large double bed and convenient private access to the head compartment which includes a walk-in shower. 4. Pull-out sofa seats eight with convertible settee, lounge and single-wide, and teakwood ladder access to the bridge. 5. Bridge offers comfortable seating and control console with full instrumentation. 6. Fully equipped galley includes three burner electric stove with/oven, double door dual-refrigeration, freezer and stainless sink.

"Carver interiors have always enjoyed a reputation for luxury and comfort."

STEFANIE PETERSON, UPHOLSTERY SHOP

Stephanie started her career with Carver over ten years ago as a boat cleaner. Today she is responsible for supervising a department of over thirty people. Her job is demanding, but she approaches every part of her job with a positive attitude which influences the thinking of everyone around her. Here are her thoughts on what makes Carver interiors so special.

"The Upholstery Shop is responsible for adding the finishing touches to our Carvers. That's a very exciting and satisfying job for me and everyone at the shop, because we get to work with all the beautiful new colors and fabrics. You might say that we're the department that carries the most responsibility for putting the "comfort" at Carver."

In addition to handcrafting our own canvas enclosures, masterpieces, pilothouses and dodgers, we also build all of the furniture that goes into our boats using high-quality mahogany and special glues that can stand up to the tough marine environment. Then it is covered with the latest fabrics.

I always tell our people that it's extremely important to double-check their work, because in all likelihood the quality of their work will be the first to be noticed when someone is comparing a Carver. I'm always confident that our workmanship will come out on top.

How can I be so sure? For starters, I think we have the best qualified people in the industry working in our shop. The average seamstress in the upholstery shop has nine years experience. These are people who really put their hearts into their work. They enjoy what they do. And it shows.
The 280 Sedan, a popular mid-range cruiser with a wide 9’6” beam, offers all the comfort and cruising features you need for water sports, fishing, day cruising or relaxing on board, including your choice of single or twin propulsion. An optional lower helm keeps you cruising in all sorts of weather. The open interior offers plenty of seating, and wrap-around windows that increase visibility and let in lots of light. Sleeping accommodations for five include the forward cabin with double berth and hanging storage and a dinette/lounge that converts to large berth. And there’s plenty of room for fishing equipment or just having fun in the 280’s roomy cockpit.
Sport-cruiser styling plus a flying bridge. Party-size salon plus a large cockpit. The 380 Santego SE features plenty of motor yacht comforts offering the luxury and living space for day or extended cruising. The open-concept, single-level interior is ideal for entertaining, providing a bright, roomy salon, complete galley, dinette and head compartment with stall shower. The Santego offers your guests a good time with an elegant wet bar, walk-around-side decks and a swim platform with integrated storage and built-in shower. Direct access to the foredeck via a walk-thru bridge makes docking easy.
The 340 Santego's open-concept styling gives you plenty of cabin-room with a seating arrangement designed for entertaining or simply relaxing. With lots of cruising amenities, including a large, private stateroom, fully equipped galley and complete head compartment. You'll enjoy walk-around side decks, a bridge that features a command console with full instrumentation, and walk-thru, direct access from bridge to foredeck that simplifies docking. The large cockpit and swim platform with integrated storage are perfect for water sport enthusiasts. The 340 is available with either an inboard or I/O propulsion.

"Everyone expects the woodworking in a Carver to be something special."

- JIM BRUGGER
SUPERVISOR, WOOD SHOP

With over twenty-five years experience in Carver's wood shop Jim has learned the ins and outs of woodworking as it pertains to the marine business. He was made a supervisor in 1977. Here from a brief interview are his thoughts about why Carver woodworking is in the top of its class.

"Over the years I've had the chance to build the cabinetry for a lot of different Carvers. Today there's more emphasis on laminates and wood other than teak than just a few years ago, but the same kind of craftsmanship and attention to detail is required. Today we're fortunate to work with state-of-the-art equipment. Here in the Carver Wood Shop we're invested in some of the most modern equipment available. This equipment enables us to do a better job and to work more efficiently for less costs. Whenever you're able to control costs the way we do your customers ultimately benefit. A good example of the savings I'm talking about is achieved by our new CNC router. This amazing machine enables us to perform all of our machining in one operations. We get precise cuts of every part every time, and at the same time we're maximizing our material material.

Like in other areas of the company, management is continually stressing quality in the people who work in the Wood Shop. I think we're fortunate to have a good, conscienous team. Most of them have over ten years of experience in Carver's Wood Shop."
All new for '94, the 310 Santego is designed to offer contemporary sport cruiser styling plus outstanding comfort. Its cabin offers the same open-concept styling of the larger Santegos, creating a large, single-level living area with a party-size salon, private stateroom, mid-cabin with stand-up dressing area, and complete head compartment with shower. A large cockpit with walk-thru transom, and fiberglass swim platform with ladder provide additional spots for relaxing or entertaining. The new Santego also offers bridge seating for five and helm console with full VDO instrumentation.
"Carver fiberglass is the best there is because we put so much into it."

Janet Ettos
FABRICATOR CLAS S 4, SMALL GLASS SHOP

Janet is another of Carver's second generation craftsmen, having spent 18 years working in Carver's fiberglass shop. Her father used to work for Carver when the company made all-wooden boats. Today Janet is a team leader in Carver's Glass Shop. Here from a brief interview are her thoughts on what makes a Carver special.

"The Small Glass Shop is responsible for fabricating the flying bridge, hardtops and doors for Carver's. Over the years I've gotten a lot of satisfaction in seeing our fiberglass components bring truth and making them materialize into a Carver. I also get a lot of enjoyment out of teaching others to fabricate glass components. There are certain skills that need to be learned and those who excel at the job are always conscious about their work. No matter what they do they strive to do their best. We're fortunate here at Carver to have so many people who look at their work that way. I think the typical Carver worker has grown to expect a lot from Carver. We're known for a reputation of quality and reliability to live up to, and that's what we instill in the new workers that join Carver.

How can we be sure that Carver fiberglass is the best there is? I think it's because we pay attention to the details. For example, during the fabrication process we do double-check all of the work ourselves, then QC checks it again using special gauges to ensure proper layup of the materials. We go through a lot of extra steps to ensure the quality of our work. Satisfied Carver owners make it all worth it."

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380 MID-CABIN EXPRESS
Length Overall: 45'7""
Beam: 13'7""
Draft: 4' 0""
Sleeping Capacity: 6
The 280 Mid-Cabin Express, with its wide 9'6" beam, offers enhanced cruising stability and performance. The wide-body hull means there's room for a large cabin with more comfort and convenience than you'd expect in a boat this size. Cruising comforts include sleeping accommodations for six with a forward V-berth and mid-cabin, plus a complete galley and head compartment, skylight companionway door, and a roomy cockpit with lounge, table, ice chest and storage. The 280 offers a choice of single or twin engines, a double-width adjustable helm seat, VDO console instrumentation and fiberglass swim platform with ladder. The available fiberglass hardtop adds comfort and extra protection from the elements.
New for '94, the 250 Mid-Cabin Express offers the advantages of an open-air express cruiser that gets you on the water quickly and gives you all the comfort and convenience you need for cruising. The surprising array of amenities include sleeping accommodations for four; a well-equipped galley and complete head compartment.
There's a Difference in Design and Materials

While some boatbuilders will cut corners in the manufacturing process and in the materials they use to save time and lower their costs, Carver is dedicated to delivering the quality you expect at a competitive price. For example, unlike some builders who use exterior-grade plywood below the cabin floor (the same grade that is sold at your local lumber yard), Carver uses only special high-strength marine-grade plywood. This material uses high-quality laminates and is bonded with special adhesives that can stand up to rigorous marine applications.

In addition, to prevent gelcoat blistering in the hull of all new Carvers, a vinylester barrier coat is applied during lay-up to the underwater portion of the hull. This is applied between the gelcoat and the first layer of fiberglass. Simply put, Carver's vinylester barrier has been proven to combat blistering. We're so confident of this that all '94 Carvers include a two-year blister protection warranty. Furthermore, we use only ISO-NPG gelcoat in all exterior applications, which is proven to have better color retention and minimizes the effects of weather.

For smooth and dependable service, Carver uses tapered propeller shafts and couplings in all inboard-equipped cruisers. This ensures precise alignment and balance and reduces wear on drive-train components. In addition, only Agapone® propeller shafts are used in Carver's inboard cruisers, which provide superior strength and corrosion resistance.

Special attention must be given to properly fitting canvas. That's why Carver uses Sunbrella® canvas in all its models. Our Sunbrella® fabric is durable and looks great. It's available in over 200 colors, so you can be sure you'll find the perfect shade for your boat. And the best part? It's made from 100% recycled materials, so you can feel good about protecting your boat while also protecting the environment.

There's a Difference in Manufacturing

A rare quality drive Carver's success. It's called pride in your work. And you'll find it in every Carver department, from our Fiberglass Shop to the department that manufactures our custom electrical wiring harnesses. Most Carver subcomponents are built by Carver people in our own shops, where the quality, workmanship, selection of materials and manufacturing methods are consistent with our high standards.

The rich-looking, hand-crafted cabinetry you find aboard a Carver is built with care in Carver's Wood Shop. Experienced woodsmiths inspect the raw maple, teak, laminates and other marine-grade woods and carefully cut each piece to a detailed pattern using state-of-the-art computer-controlled equipment to ensure a precise fit.

Our Wood Shop specially builds all of the furniture that goes into new Carvers, using only marine-grade woods, glues and fasteners proven to be resistant to the harsh effects of the marine environment. Carver's own Upholstery Shop uses specially selected stain-resistant fabrics to complete the furniture. As a final touch, cabinets, bulkheads and trim are given a hand-rubbed finish which provides a look of fine furniture.

Finally, while some builders must subcontract the fabrication and welding of their bow and safety rails, Carver maintains a fully staffed Metal Shop to manufacture its high-strength stainless-steel rails. As an extra measure, all of the metalwork on Carver safety rails are sandblasted smooth for easier cleaning and to reduce the likelihood of crevice corrosion.

It's our attention to all of these details and others that enables us to offer the Carver owner one of the best warranties in the industry. The Carver Confidence Protection Plan. In addition to our comprehensive one-year limited warranty, this plan provides a five-year limited warranty on the hull structure and two-year blister protection. Ask your Carver dealer for complete details.
For detailed information,
call 414-822-9000 Ext. 325. Or write
Carver Boat Corporation, P.O. Box 1010,
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