

Setup Procedures for the 44 Sojourn

**IMPORTANT: Install drain plug in Transom of boat first.
Refer to instructions for Prop Installation.**

Preparation



Clean mounting areas with acetone.



Install sealant around studs and openings



Replace plastic grommets in top of arch stubs with new ones supplied.

Install Arch Stubs on studs and hold in place until hardware is installed.
Use tape for alignment reference.

NOTE: On inside of both arch stubs is a bracket for windshield support. Carefully work around bracket so you do not damage windshield.



Aft Tape



Side tape on outside



Install flat plate, flat washer, lock washer and SS nut.

Tighten in place when aligned with tape.

Clean mating surfaces on arch stub and hardtop.



Carefully line up top with sides. It might be necessary to start a couple of bolts on one side first and then line up other side.



When lined up and in place, apply sealant on all bolts and tighten in place. Apply sealant to all seams inside and outside.

Hook up wiring.



Pull wiring up from under seat access.



Pull wiring free from hardtop and feed down through arch stub.



Connect wiring sockets in aft part of hardtop.

Install braces from arches to hardtop.



Remove screws from holes.



Clean area with acetone and apply sealant around mounting holes.



Check for port/stbd brace and install. Tighten screws.

Panels.

Clean all side panels and install with plastic screws. Do not use power driver as this may strip screw threads and deform screw heads. If necessary holes may need to be reatpped if screws do not go in easily. use 10-24 tap.

Install upper covers over bolts using 2" machine screws. Do not use power driver as this may over torque screws and cause indentation in metal cover.

NOTE: Do not use sealant.



Bolt cover area

Upper panel opening



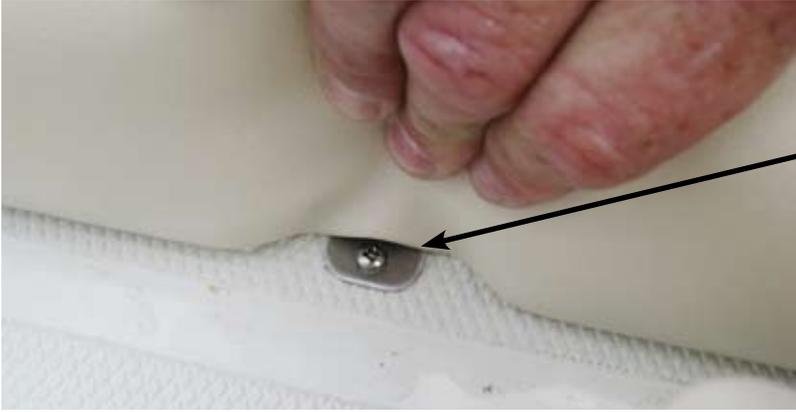
Upper panel opening - panel in place.



Side panel in place.

Install aft Sunpad rail with 1/4" bolts and isolation pads.

Front Sun Pad



There are two screws for the front sun pad.
Apply sealant around holes.
Install front sun pad screws (2 places).

Backrests for port and starboard seats to be installed (no sealant on holes). Hardware installed from underside.



Sail Track



Slide into place the six pieces of sail track for the canvas top. Three in front and three in back . Pieces are marked. (top shown assembled).