1. Install propellers and drain plug.

2. Remove tape and clean areas where the bridge will set. Check for voids along the top of the windows. Unfasten the wet bar and pull it back to install the bridge.

3. Apply sealant (white Sikaflex supplied in Mac kit #8105901) along the edge of the cabin top where the bridge sets.

4. Apply 720 silicone sealant (white) around the stud bolts.  
   **Note:** Refer to the attached pictures for sealant placement. Apply the sealant just prior to setting the bridge.

5. Position the bridge over the boat. The lifting points for the bridge are between the two standoffs on the forward bridge rails and on the aft bridge rail (on the port side) and bow eye (on the starboard side). Lower the bridge until it is 12” - 16” above the deck. Run all wires and hoses through the aft end of the bridge through PVC pipe.

6. Lower the bridge onto the deck, making sure that no wires or hoses get caught or pinched off.

7. With the bridge in place, attach it with the fasteners supplied in the Mac kit. There are 10 studs on the bridge (four forward under the helm, one in each aft bridge corner, and two each on the port and starboard sides). Refer to the drawing on the next page for the location of these studs.

8. Install the port and starboard hardtop supports and door frames (do not tighten them in place yet). Use silicone when installing the bolts.

9. Lift hardtop by pick eyes. Set on wing door frame and secure with supplied hardware.

10. Reinstall the wet bar wing, then install the wet bar. Hook up the 110 volt wire, and the drain and water lines under the wet bar.

11. Install the mast light on the arch.

12. Connect all dash wiring: Hook up the 110 and 12 volt wires under the starboard seat cushion and the arch wire in the port aft storage locker.

13. Install the exterior seating on the bridge and aft deck.

14. Cosmetically seal around the hardtop supports and door frames.

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**Place Sealant where the black tape appears in the following pictures.**

![Aft Starboard Corner](image1)

![Starboard Side (from aft)](image2)
46/480 Motor Yacht Setup

Aft Port

Front

Front

Forward Stud Bolts
46/480 Motor Yacht Setup

Location of studs used to fasten bridge in place.