1. Install props and drain plug. If the boat has the Volvo Penta IPS engine package refer to the attached instructions for prop installation. **Note:** You will need a ½” drive torque wrench for this.

2. Remove tape and clean the areas where the bridge will set. Check for voids along the top of the windows.

3. On the bridge remove the access panel from under the helm. Also, remove the two panels under starboard side bridge seating and the access panel on port side at the top of stairwell.

4. Apply sealant (732 white silicone # 8101201) around deck bolts. There are four bolts across the front and one in each aft corner.

5. The lifting points for the bridge are through the forward grab handles on the bow of the bridge and through the grab handles and under the aft overhang of the bridge. Run your lifting strap through both handles cradling the aft overhang when lifting. *See pictures.*
6. Position the bridge over the boat, leaving about 16” of clearance. Run the appropriate wires through the port side wire run and starboard side wire run and hose run.

7. Set bridge in place, making sure that no wires or hoses are pinched off. Make sure the alignment marks match up at this point.

8. With the bridge in place, bolt it down; using plates, flat washer, lock washer and a nut on each bolt location.

9. Connect the wires at the port side breakdown point, connect wires inside the starboard wire point along with the water supply line and drain lines.

10. Install the anchor light using Tuff-Gel on all bolts. Also, at this time install antennas and radar pedestal if option is ordered.

11. Install bridge seating.

12. Cosmetically seal factory seams at bridge to deck joint port and starboard, around corners, by salon door and around top of stairwell.

13. Install canvas bow set and canvas (if ordered).