

38/400 Sport Setup

1. Install props and drain plug.
2. Remove the fiberglass shipping top from the cabin top. Also, remove shrink wrap from bridge. Remove tape and clean areas where the bridge will set. Check for voids along the top of the windows.
3. On bridge remove starboard breaker box and take off port aft access panel and remove white drip cap trim on back of bridge.
4. Apply sealant (white sikaflex # 8105901) around the deck where bridge will set, including the top of the patio door. Apply sealant just prior to setting bridge.
5. The lifting points for bridge are two lifting eyes forward and aft two facing handrails.
6. Position the bridge over the boat. Run appropriate wires thru aft starboard corner; and appropriate wires thru aft port corner.
7. Set the bridge in place, making sure that no wires get caught or pinched off. Make sure the bridge is pushed all the way forward.
8. With the bridge in place:
 - a. Screw it down around the bridge opening.
 - b. Install screws above the cockpit patio door.
 - c. Install two screws on each side of the aft end of the bridge behind the bridge drain covers.
 - d. Also, apply white sikaflex sealant (in Mac Kit # 8105901) to each screw before installing it.
9. Before installation of the electronics arch remove screws from the side wings on bridge windshield to allow installation of the arch. Clean around the studs where the electronics arch sets. Put silicone around the studs and hole opening where wires and cable come thru. Place Tuff Gel on studs. Lift arch from cockpit and set on studs. Put plate, lock washer, lock washer and nut on stud and tighten arch down.
10. Reinstall windshield to bridge and arch make sure to put silicone in screw holes. Cosmetically seal around windshield and arch base.
11. Connect the arch wires to the corresponding bridge wires and tie them up.
12. Install anchor light to top of arch. Make sure to seal hole where wire comes thru. Make sure to use Tuff Gel on fasteners. Cosmetically seal around base of anchor light.
13. Connect wires behind starboard breaker box and wires and drain hose and water lines aft port corner of bridge. Run shift and throttle cable and steering lines to helm and hook up. After testing, screw starboard box in and cosmetically seal around it. Reinstall port aft access plate.
14. Remove forward lifting eyes and install bridge navigation lights on the bridge. Apply silicone sealant around wire and screws and fill hole.
15. Install the helm and companion seats onto their bases. Also install helm forward bench seat.
16. Cosmetically seal aft bridge to cabin top seam.
17. Install white drip cap above patio door. Making sure to use silicone on screws and cosmetically around cap.
18. Backfill Bridge to deck seam with white silicone # 8101200.
19. Put small amount of sealant in each hole for plastic fasteners, line up fasteners on bolster with holes on valance, and then pound each fastener in place until bolster is tight to ceiling. Install forward bolster above windshield than aft bolster and than side bolsters.
20. Install the port and starboard pilaster and curtain rods and curtains.
21. Install canvas bow set and canvas (*if it was ordered*).