

# 45 Cockpit Motor Yacht Setup

1. Install props and rudders; install starboard side steering linkage first. Make sure rudder cotter keys are installed.
2. Remove tape and clean the areas where the bridge will set. Check for voids along the top of the windows.
3. Install bridge aft seat base (fiberglass part surrounding companionway door) with 9 white truss head screws.
4. Apply sealant (732 white multi-purpose sealant) around deck bolts. Also, place sealant forward of forward deck bolts. (*Refer to attached picture.*)
5. Install arch to bridge.
11. Install handrail to bridge.
12. Install aft deck storage box. Secure access panel and towel bar.
13. Install hardtop filler pieces.
14. Install arch to hardtop glass.
15. Install exterior seating on bridge and aft deck.
16. Install mast light and TV antenna on arch.
17. Connect all dash wiring and wet bar hoses.
18. Cosmetically seal around hardtop support and door frames.

**NOTE:** *The arch must be installed on the bridge to complete step 6.*

6. The lifting points for the bridge are between the two stand-offs on the forward bridge rail, and around the arch top (use small straps). Position bridge over boat. Run the appropriate wires to the aft port corner; run the cables and steering line to the forward starboard side; run the drain line, water line, and appropriate wires to the aft starboard corner.
7. Set bridge in place, making sure that no wires or hoses get caught or pinched off. Make sure the bridge is pushed all the way forward.
8. With the bridge in place, bolt it down:
  - a. Four bolts under helm.
  - b. One bolt on each side aft.
  - c. Two bolts under port seat.
  - d. One bolt under storage shelf starboard.
  - e. One bolt under starboard seat.
9. Install port and starboard hardtop supports and door frames (leave them loose).
10. Slide hardtop into place. Secure it to arch, support, and door frame.

**NOTE:** *Apply a small amount of 732 sealant in the hole for the hardtop support.*



Cabin Top: Place dab of sealant forward of forward deck bolts.