1. Install propellers and drain plug.

2. Remove tape and clean areas where the bridge will set. Check for voids along the top of the windows. Unfasten the wet bar and pull it back to install the bridge.

3. Apply sealant (white Sikaflex supplied in Mac kit #8105901) along the edge of the cabin top where the bridge sets.

4. Apply 720 silicone sealant (white) around the stud bolts.

   **Note:** Refer to the attached pictures for sealant placement. Apply the sealant just prior to setting the bridge.

   Also apply Sikaflex on top of the poly strips located on the deck top.

5. Position the bridge over the boat. The lifting points for the bridge are between the two stand-offs on the forward bridge rails and on the aft bridge rail (on the port side) and bow eye (on the starboard side). Lower the bridge until it is 12” - 16” above the deck. Run all wires and hoses through the aft end of the bridge through PVC pipe.

6. Lower the bridge onto the deck, making sure that no wires or hoses get caught or pinched off.

7. With the bridge in place, attach it with the fasteners supplied in the Mac kit. There are 10 studs on the bridge (four forward under the helm, one in each aft bridge corner, and two each on the port and starboard sides). Refer to the drawing on the next page for the location of these studs.

8. Install the port and starboard hardtop supports and door frames (do not tighten them in place yet).

   **Note:** Apply a small amount of 732 sealant in the hole for the hardtop support.

9. Seal the arch to the hardtop, then attach the fasteners through the arch and into the hard top. Run wire through the hard top and attach with nuts, flat washers, and lock washers.

10. Apply Sika to the top of the mullions. Slide the hard top into place. Secure it to the bridge mullions, supports, and door frames.

11. Reinstall the wet bar wing, then install the wet bar. Hook up the 110 volt wire, and the drain and water lines under the wet bar.

12. Install the mast light on the arch.

13. Connect all dash wiring: Hook up the 110 and 12 volt wires under the starboard seat cushion and the arch wire in the port aft storage locker.

14. Install the exterior seating on the bridge and aft deck.

15. Cosmetically seal around the hardtop supports and door frames.
LOCATION OF STUDS USED TO FASTEN BRIDGE IN PLACE.
Place sealant where the black tape appears in these pictures.

Aft Starboard Corner

Starboard Side (from aft)

Starboard Side (from forward)
Forward Stud Bolts