43 Motor Yacht Setup

1. Install props and rudders. Makes sure rudder cotter pins are installed. Install drain plug.

2. Remove plywood door cover and tape, clean the area where the bridge will set. Check for voids along the top edge of the windows.

3. Apply sealant (732 white silicone #8101201) around the seven deck bolts. Also, apply a bead of seal around the opening of the stairwell where the bridge will rest.

4. The lift points for the bridge are two forward eye bolts where the navigation lights are located and thru the points where the arch will bolt in place. Lower the bridge to 16” above the boat. See pictures.

5. Run all wires up through the bridge aft port and starboard corners. Set the bridge in place, making sure that no wires are caught or pinched off. Make sure that the bridge is set with the alignment marks correct.

6. With the bridge in place, bolt it down using a plate, flat washer, lock washer and a nut on each bolt.
   A. Three bolts under forward bridge.
   B. Two bolts on each aft corner.
7. Install the port and starboard hardtop supports and door frames. Silicone all bolts and secure them with the supplied painted allen head bolts being sure to use isolation collars under the bolt heads. Leave these loose until later.

8. Pick up the hardtop/arch assembly with two straps through the window opening. Be sure not to damage the arch paint. See pictures.

   • Clean the area where studs will go into bridge.
   • Put silicone around the holes where studs and wires come thru.
   • Place Tuff-Gel on studs.

Lower the hardtop/arch assembly down onto the supports and bridge points. Secure the assembly to the supports with painted allen head bolts. Use a plate, flat washer, lock washer, and nut on each stud at the bridge attachment point. Note: Be sure the aluminum backing plate is adhered inside the arch to bridge joint. See pictures.
43 Motor Yacht Setup

Starboard side arch access

10. Secure handrail from the bridge to the boat.

11. Before installing the wet bar assembly remove the water proof cover from the outlet low on starboard side, this will allow clearance. Remove the icemaker (if ordered) from the assembly and place aside. Also, place the interior white dividing panel before sliding assembly into place. Secure the wet bar with hardware along top plate and stairwell side.

12. Install the navigation light and/or the radar pedestal being sure to use Tuff-Gel on all bolts and marine seal the wire hole into arch.

13. Install the arch to hardtop glass window onto the preinstalled two-sided tape.

14. Remove the forward lift points and install the navigation lights.

15. Install the salon entry door along with the interior trim ring. Secure with hardware going through the interior trim out into the salon door.

16. Install the interior bolsters in the salon entry way and the poly door threshold. Make sure you use the shorter screws in the overhead bolster.
17. Pre-fit the bridge counter top, checking fit. Place several piles of marine seal to the area on top of wet bar where counter top will sit. Place counter top and let stand to cure. *See pictures.*

20. Tighten the white allen bolts on hardtop supports.

21. Cosmetically seal around the hardtop supports, door frames, salon door entrance way interior, arch to hardtop junction, arch bases and perimeter of salon door exterior.

    Completely seal the factory seam at the joint.

22. Install canvas bow set and canvas *(if ordered).*

23. Install exterior seating and backrests for the bridge and aft decks. Install the back panels on the aft deck seat backs. Be sure to seal screws on the aft deck backrest cushions.

18. Install bridge to boat trim pieces at wet bar, salon entrance, and steps to bridge.

19. Connect all wiring and wet bar hoses. Reinstall the electrical outlet cover and icemaker.