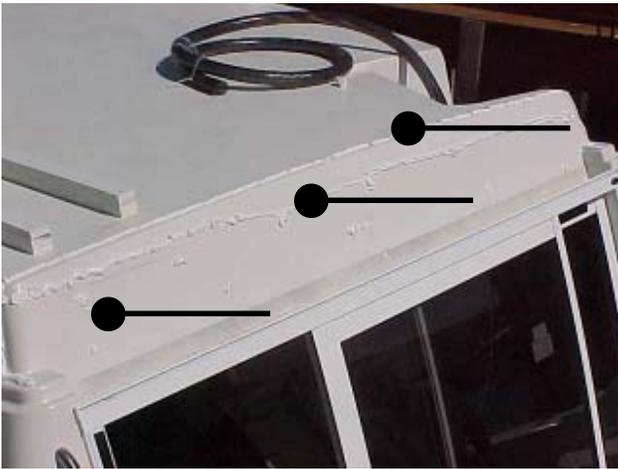


42 Mariner Setup

1. Install props.
2. Remove fiberglass shipping top from deck. Also remove plastic from bridge. Remove tape and clean areas where bridge will set. Check for voids along the top of the windows.
3. Apply sealant (white Sikaflex) supplied in MAC kit, #8105901, around deck where bridge will set, including the top of the drain track behind pilothouse.

NOTE: *Refer to attached pictures for sealant placement. Apply sealant just prior to setting bridge.*
4. Position bridge over boat with the bridge wire cut-outs above the wire chases. The lifting points for the bridge are between the two stand-offs on the forward and aft bridge rails.
 - a. Lower bridge to 12" off the deck.
 - b. Run all wires up through bridge cut-out to aft port seat base.
 - c. Run sink drain to aft starboard corner.
5. Lower bridge onto deck, making sure that no wires or hoses get caught or pinched off.
6. With the bridge in place:
 - a. Screw it down around the bridge opening using fasteners supplied in the MAC kit.

NOTE: *See drawing for screw locations and quantities. Also, apply white Sikaflex sealant (in MAC kit #8105901) to each screw before installing it.*
- b. Install screws above the cockpit patio door.
- c. Install white drip cap. (Make sure to seal back of drip cap with white silicone, #8101200, before installing it.)
7. Install forward bolster above windshield with plastic fasteners supplied. Set fasteners into bolster, line up with holes in valances, then pound each fastener into place. Secure the side bolsters in the same manner.
8. Seal back of pilothouse where bridge meets deck seam with white silicone, #8101200. Put a small amount of sealant in each hole for plastic fasteners, line up fasteners on bolster with holes on valance, then pound each fastener in place until bolster is tight to ceiling. Also install the center window panels and curtain rods.
9. Connect wires under port seat base on bridge. Run the shifter plug to the dash with electronic controls, and Raydata wires with electronics option. Connect manual shifts.
10. Install access panel under dash and white backboard under port seat.
11. Install arch. Fasten with 1/2" nuts, washer, lock washer, and stainless steel plate with dimples down. Also attach the arch braces.
12. On the arch, install VHF antennas, mast light, and any other equipment ordered, such as scanner, etc.
13. Install bimini top.
14. Seal joint from bridge to deck and at base of arch with white silicone, #8101200.

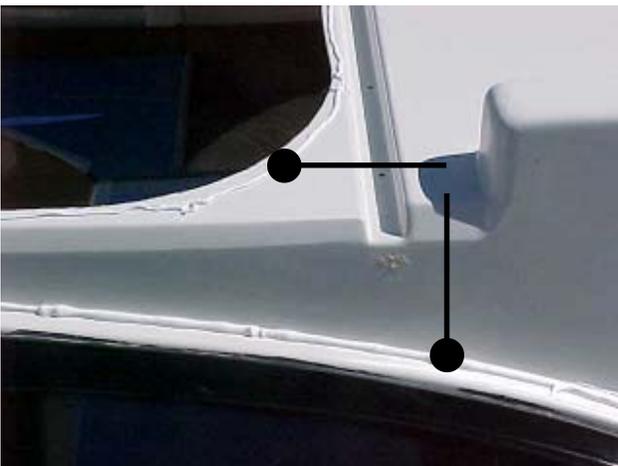
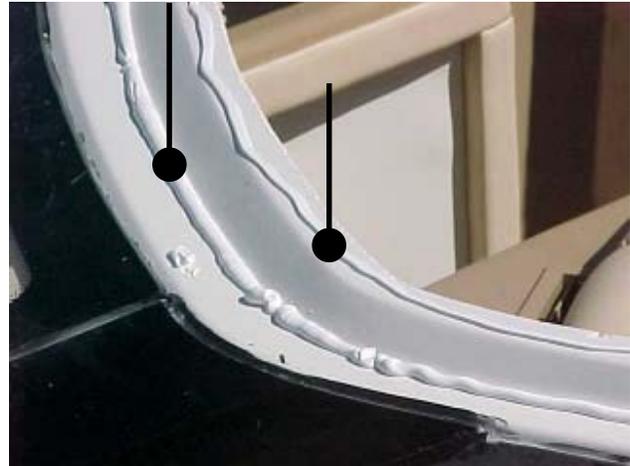


Above Cockpit Patio Door

Run two beads across top and down sides.
Note dabs of sealant below lower bead. Note
sink drain hose in aft starboard corner.

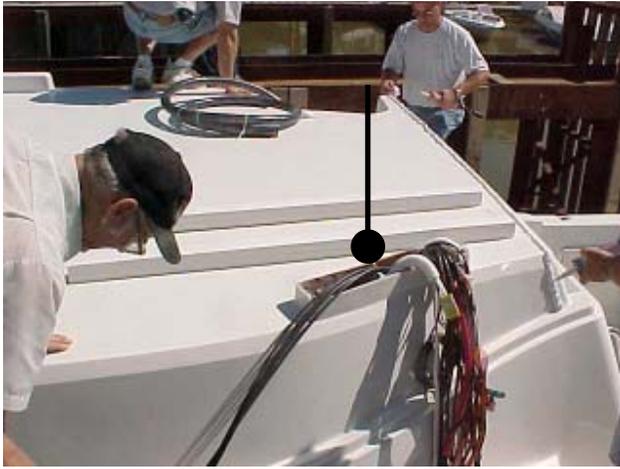
Forward Starboard Windshield

Run two beads around top of windshield.



Starboard Amidships

Run a bead over the "eye" window. Run a
bead around the bridge opening.

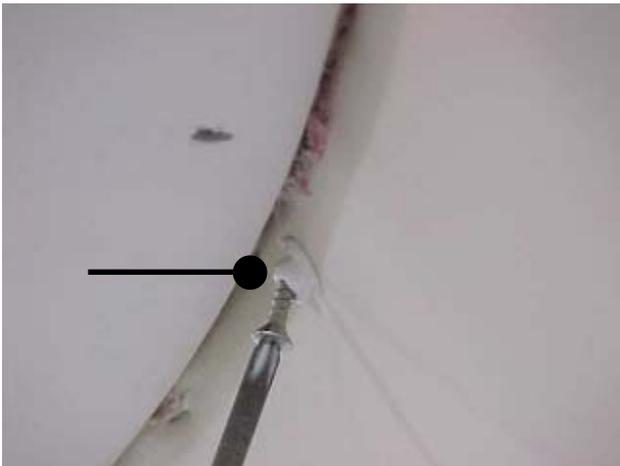


Port Aft Corner

Note wires in port aft corner.

Dinette/Pilothouse over Windshield

Screw bridge down.



Dinette/Pilothouse over Windshield

Screw bridge down.

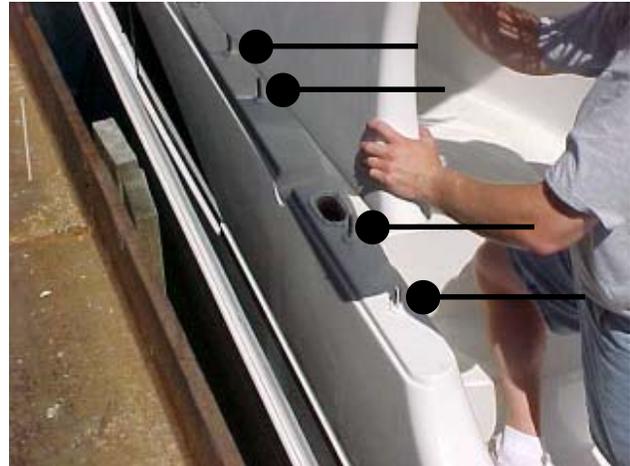


Lifting Arch

Note lifting locations.

Port Side of Arch

Set arch onto the bolts.



Screw Locations

NOTE: All screws should be installed at the time of assembly.

